

**Manufacturer:** Xerox Corporation  
Rochester, NY 14644

**Telephone # (s):** Safety Information: (800) 828-6571  
Health Emergency: (585) 422-2177  
Transportation Emergency (Chemtrec): (800) 424-9300

### Section I - Product Identification

**Trade Names/Synonyms:** DocuColor 12/Document Centre ColorSeries 50  
DocuColor 2045/DocuColor 2060/DocuColor 5252  
Digital Color Press/DocuColor 5000 Digital Press/  
DocuColor 7000 Digital Press / DocuColor 8000  
Digital Press/ DocuColor 6060 Black Developer

**Part No.:** WH: 5R616, 5R629, 5R711  
XE: 5R90246

**Chemical Name:** None

**WHMIS Status:** This is not a WHMIS controlled product.

<u>Ingredients (% by wt.)</u>	<u>CAS No.</u>
<u>Carrier (&gt;93%)</u>	
Manganese/magnesium/strontium ferrite	65997-18-4
<u>Toner (&lt;7%)</u>	
Bisphenol A polyester resin (90 – 95%)	122970-65-4
Carbon black (3 – 6%)	1333-86-4

### Section II - Emergency and First Aid

**Primary Route of Entry:**

Inhalation

**Eyes:**

Flush with water.

**Skin:**

Wash with soap and water.

**Inhalation:**

Remove from exposure.

**Ingestion:**

Dilute stomach contents with several glasses of water.

**Symptoms of Overexposure:**

Minimal respiratory tract irritation may occur as with exposure to large amounts of any non-toxic dust.

**Medical Conditions Generally Aggravated by Exposure:**

None when used as described by product literature.

**Additional Information:**

None

### Section III - Toxicology and Health Information

*This material has been evaluated by Xerox Corporation. The following toxicity data is based on toner only.*

<b>Oral LD<sub>50</sub>:</b>	>5 g/kg (rats)	<b>TLV:</b>	10 mg/m <sup>3</sup> (total dust)
<b>Dermal LD<sub>50</sub>:</b>	>5 g/kg (rabbits)	<b>PEL:</b>	15 mg/m <sup>3</sup> (total dust)
<b>Inhalation LC<sub>50</sub>:</b>	>5 mg/l (rats, 4 hr exposure)		5 mg/m <sup>3</sup> (respirable dust)
	>20 mg/l (calculated 1 hr exposure)	<b>STEL:</b>	N.E.
<b>Eye Irritation:</b>	Not an irritant.	<b>Ceiling:</b>	N.E.
<b>Skin Sensitization:</b>	Not a sensitizer.	<b>XEL<sup>1</sup>:</b>	2.5 mg/m <sup>3</sup> (total dust)
<b>Skin Irritation:</b>	Not an irritant.		0.4 mg/m <sup>3</sup> (respirable dust)
<b>Human Patch:</b>	Non-irritating, non-sensitizing.		
<b>Mutagenicity:</b>	Ames negative		
<b>Carcinogens:</b>	None present		
<b>Aquatic LC<sub>50</sub>:</b>	N.E.		

**Additional Information:**

The results obtained from a Xerox sponsored Chronic Toner Inhalation Study, demonstrated no lung change in rats for the lowest (1mg/m<sup>3</sup>) exposure level (i.e. the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of the animals at the middle (4mg/m<sup>3</sup>) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16mg/m<sup>3</sup>) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with EPA testing protocol. The test toner was ten times more respirable than commercially available Xerox toner, and would not be functionally suitable for Xerox equipment.

<sup>1</sup>XEL-Xerox Exposure Limit

N.A. - Not Applicable N.E. -None Established N.D. -Not Determined

**XEROX**

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DocuColor 5000 Digital Press/ DocuColor 7000 Digital Press /  
DocuColor 8000 Digital Press/ DocuColor 6060 Black Developer

**MSDS No.:** B-0311

#### Section IV - Physical Data

<b>Appearance/Odor:</b>	Black granular / faint odor	<b>Softening Range:</b>	N.D.
<b>Boiling Point:</b>	N.A.	<b>Melting Point:</b>	N.D.
<b>Solubility in Water:</b>	Negligible	<b>Specific Gravity (H<sub>2</sub>O=1):</b>	N.D.
<b>Evaporation Rate:</b>	N.A.	<b>Vapor Pressure (mm Hg):</b>	N.A.
<b>Vapor Density (Air=1):</b>	N.A.	<b>pH:</b>	N.A.
<b>Volatile:</b>	N.A. % (Wt.) N.A. % (Vol.)		

#### Section V - Fire and Explosion Data

<b>Flash Point (Method Used):</b>	N.A.
<b>Flammable Limits:</b>	LEL: N.A. UEL: N.A.
<b>NFPA 704:</b>	Health - 0, Fire - 1, Reactivity - 0
<b>Extinguishing Media:</b>	Water, foam, dry chemical.
<b>Special Fire Fighting Procedures:</b>	Avoid inhalation of smoke. Wear protective clothing and self-contained breathing apparatus.
<b>Fire and Explosion Hazards:</b>	None

#### Section VI -Reactivity Data

<b>Stability:</b>	Stable
<b>Hazardous Polymerization:</b>	Will Not Occur
<b>Hazardous Decomposition Products:</b>	Products of combustion may be toxic. Avoid breathing smoke.
<b>Incompatibility (Materials to Avoid):</b>	None

#### Section VII - Special Protection Information

<b>Respiratory Protection:</b>	None required when used as intended in Xerox equipment.
<b>Eye Protection:</b>	None required when used as intended in Xerox equipment.
<b>Protective Gloves:</b>	None required when used as intended in Xerox equipment.
<b>Other:</b>	For use other than normal customer - operating procedures (such as in bulk toner processing facilities), goggles and respirators may be required. For more information, contact Xerox.

#### Section VIII - Special Precautions

<b>Handling and Storage:</b>	None
<b>Conditions to Avoid:</b>	Avoid prolonged inhalation of excessive dust.

#### Section IX- Spill, Leak, and Disposal Procedures

<b>For Spills or Leakage:</b>	If spilled, sweep up or vacuum.
<b>Waste Disposal Method:</b>	This material is not a hazardous waste according to Federal Regulation 40 CFR 261 when disposed. State and Local waste disposal requirements may however, be more restrictive. Consult with the appropriate State and Local authorities for specific information.

#### Section X - Transportation Information

<b>DOT Proper Shipping Name:</b>	N.A. (Not Regulated)	<b>ID Number:</b>	N.A.
<b>Hazard Classification:</b>	N.A.	<b>Packing Group:</b>	N.A.